

Work Order ID 85673

85673

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June-13-12 2:05:28 PM

Item ID: D412-630-034 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli Access Step RH Folding
 Start Date: 6/13/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/14/12 Req'd Qty: 1.00 ***1*** Customer: CU-DAR001
 Reference: RMA RA111377 *-RETURN*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-630	Rev M								

100

0.00

100

QC

Quality Control

Memo

INSPECT RA111377
1 X D412-630-034 B83740

0.00

8,2/12/13

ML5 12/06/13

110

0.00

110

Packaging

Packaging

Memo

ENSURE ORIGINAL KIT IN BOX

0.00

Ref 17

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

5/2/12/14

*+1
RH*

DART Dart Aerospace Ltd. 3270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7				TO APPROVAL #09-89 TEL: 1-613-632-5200	
PN	D412-630-034	CHG	CHG003		
DESC.	Heli-Access-Step	STC	SH96-69		
LOT	B83740	STC	SR00598NY		
MODEL	Bell 205/212/214/412	STC	SR00595/7NY		
MADE IN CANADA				52729-1	

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Item ID: D412-630-034

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli Access Step RH Folding

Start Date: 6/13/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/14/12 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111377

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

130

Packaging

Memo

0.00

0.00

Packaging

REPACKAGE PER PPP USING NEW B/N
NEW LABELS AND PAPERWORK REQ'D

140

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Quality Control

9/2/14 (1)

MLJ 12/06/15

MLJ 12/06/14

Picklist Print

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Work Order ID: 85673

Parent Item: D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 6/13/12

Required Date: 6/14/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-11-08 JLM
IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-630-034		Manufactured	No				Each	2.0000		1			
Heli Access Step RH Folding													

Location

FG110

83740

Loc Qty

2

2

Loc Code

W20615

Instructions for RA 111377 D412-630-032 B80270 CHG003

- Box was not damaged
- Kit complete
- Needs new BATCH #
- Needs new Paper Work & Labels

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

Instructions for RA 111377 D412-630-031 B76870 CHG003

- Box was not damaged
- Kit complete
- Needs new BATCH #
- Needs new Paper Work & Labels

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

Instructions for RA 111377 D412-630-034 B83740 CHG003

- Box was not damaged
- Kit complete
- Needs new BATCH #
- Needs new Paper Work & Labels

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO